

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Production	RESULT AREA	P	Q	DEF:- A		C	D	S	M

KAIZEN IDEA SHEET

F/IMS/05

CELL: A128 Line 2 **CELL NAME:** Tensioner **MACHINE / STAGE:** Traceability **OPERATION:** Traceability marking.

KAIZEN THEME: To improve working environment @ traceability marking stage.

WIDELY/DEEPLY:

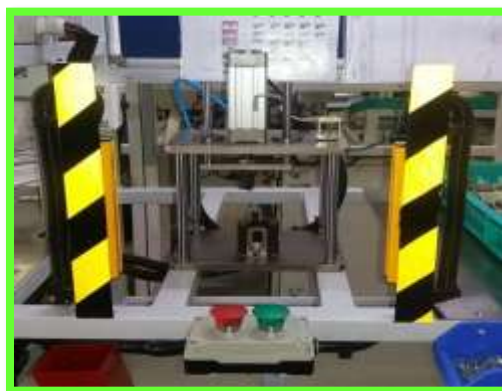
PRESENT STATUS: Operator feels uncomfortable to operate Traceability marking station.



BEFORE

IDEA: Traceability activity should be auto.

COUNTERMEASURE : Changed Traceability station from manual operating to auto operating to improve ergonomics activity.



AFTER

BENCHMARK	-----
TARGET	-----
KAIZEN START	10.02.17
KAIZEN FINISH	14.02.17

TEAM MEMBERS:
N.S.Pujari

- BENEFITS:**
1. User friendly.
 2. Ergonomics activity reduced.

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen
HOW TO DO : -----
FREQUENCY : One time action.

WHY - WHY ANALYSIS :-

Why1: Operator feels uncomfortable to operate Traceability marking station.

Why2: Traceability activity is manual.

ROOT CAUSE:- Traceability activity is manual.

RESULT:- :-



Ergonomics activity is poor.

Ergonomics activity is good.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
INR 20000/-	-----	INR 20000/-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
No Scope in P14				

REGISTRATION NO. & DATE: 1494 & 15.02.17

REGISTERED BY: Mr. Guru Bassappa

MANAGER'S SIGN: Mr. Chamaraj